

MAY 23 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-311
Job Sheet 177214



003795

Part No: D206-642-311

Job Qty: 1 ea

Part Name: Skidtube LH, Low & High Gear with Standard Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV Q SHEETS 29-30 IPP Rev:J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 12.11.21 ECN12-679 DD verf:JLM IPP Rev:O 14.04.25 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 11 2018
110	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-2		DAS 69
120	QC	1 pcs	6/22/18	6/22/18	0.00	0.00	QC4		46 9-89
125	DC	1 pcs	6/22/18	6/22/18	0.00	0.00	DC		9-89 DAS
130	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1		DEC 2 8 2018 46
140	QC21-FG	1 Ea	6/22/18	6/22/18	0.00	0.00	QC21		9-89 DAS 70

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile and create labels per PPP D206-642-311 CHG008

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-311 Location : FG083

140 - QC21- Final Inspection - Work Order Release

DAS

62

9-88

DAS

48

9-88

DAS

48

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DAS

48

9-88

DEC 5 8 5038

DAS

70

9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Start up Operation	5038750
AN4-6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5044186
AN4C5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5019407
AN5-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	5017095
AN5-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	5003927
AN5-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	5003926
D206-642-341	Replacement Skidtube (Fits LH or RH)	1 Ea (1 ea)	90-Start up Operation	5113777
D206-648-013	Ground Handling Wheel Modification	1 Ea (1 ea)	90-Start up Operation	5059293
D2652	Bushing 5033368x9	16 Ea (16 ea)	90-Start up Operation	5054604x7
D2712	Set Screw	10 Ea (10 ea)	90-Start up Operation	5031303
D2932-1	Saddle LH Out, 206	1 Ea (1 ea)	90-Start up Operation	5059221
D2933-1	Saddle LH In, 206	1 Ea (1 ea)	90-Start up Operation	5059220
D2934	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5054584
D2935	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5054582
D2938-1	Saddle LH Out, 206	1 Ea (1 ea)	90-Start up Operation	5059228
D2939-1	Saddle LH In, 206	1 Ea (1 ea)	90-Start up Operation	5059230
D3407-043	Tow Ring	1 Ea (1 ea)	90-Start up Operation	759452
D3413-1	O-Ring -7159722	1 Ea (1 ea)	90-Start up Operation	5057206
D3456-1	Washer	1 Ea (1 ea)	90-Start up Operation	5035433
D3457-1	Washer	2 Ea (2 ea)	90-Start up Operation	5055328
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5056039
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5056040
MS21043-4	Nut	1 Ea (1 ea)	90-Start up Operation	5019381
NAS1149C0463R	Washer	1 Ea (1 ea)	90-Start up Operation	5015269
NAS1149D0363J	Washer	8 Ea (8 ea)	90-Start up Operation	5055952
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Start up Operation	5039036
NAS1149D0563J	Washer	8 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	8	227	0
	AN4-6A	12	1,198	0
	AN4C5A	1	112	0
	AN5-10A	4	163	0
	AN5-11A	8	179	0
	AN5-12A	4	388	0
	D206-642-341	1	3	0
	D206-648-013	1	4	0
	D2652	16	769	0
	D2712	10	797	0
	D2932-1	1	2	0
	D2933-1	1	2	0
	D2934	2	72	0
	D2935	2	54	0
	D2938-1	1	2	0
	D2939-1	1	2	0
	D3407-043	1	24	0
	D3413-1	1	47	0
	D3456-1	1	79	0
	D3457-1	2	29	0
	MS21042L3	8	1,948	0
	MS21042L4	12	3,311	0
	MS21043-4	1	1,021	0
	NAS1149C0463R	1	267	0
	NAS1149D0363J	8	3,192	0
	NAS1149D0463J	24	7,036	0
	NAS1149D0563J	8	2,340	0

Part Specifications

Specifications could not be found.



Container No: S079906



Part: D206-642-311

Job No: 177214

Serial No/Batch: S079906

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/11/16

Change Record

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Part Number: D206-642-311 /-311BL /-311G/-312/-312BL/-312G

Description: SKIDTUBE , LH/RH

[illegible]

